

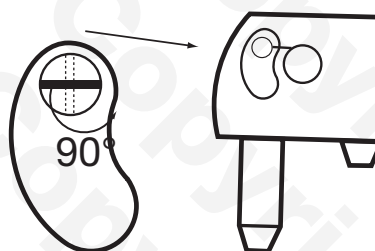
## Installation Instructions

Riveter with 30 Rivets - **Part No. 0217**

Spare Jaws - **Part No. 2804**

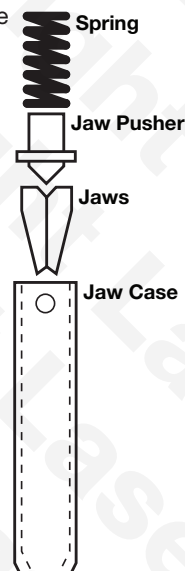
**1.**

Turn the slot on the jaw case pin 90°, then push the jaw case pin out of its slot.



**2.**

Take the jaw case out of the body and replace with new jaws.



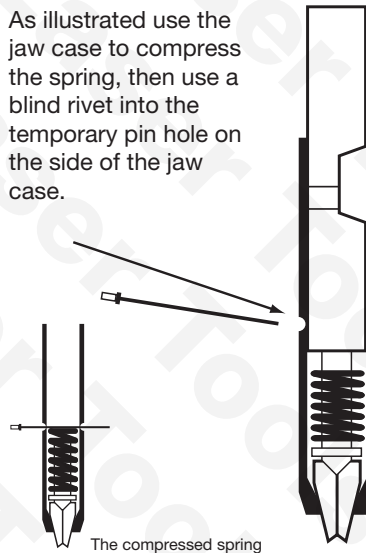
**3.**

Replace the parts as they were before when new jaws are fitted.



**4.**

As illustrated use the jaw case to compress the spring, then use a blind rivet into the temporary pin hole on the side of the jaw case.



**5.**

Set the temporary pinned jaw case into the body, make sure the pin stays in place. Then return jaw case to its slot, turning it 90° to secure back in place. It is then safe to remove the rivet so the spring makes contact with the jaw case pin.

